

ITEM	PART NO.	DESCRIPTION	QTY.
1	12514310-525	Muffler	1
2	HS126	Heatshield	1
N/A	PK973	Hardware Pack includes:	1
3	HW124	¼"-20 Hex Nut	4
4	HW245	¼"-20 x ⅝" BTNHD Screw	4
5	HW320	¼" Flat Washer	8
6	HW322	¼" Split Lock Washer	4

OVERVIEW:

DISCLAIMER:

This exhaust system is intended for closed course competition use only, and is not legal for use on public highways or trail systems.

REQUIRED MATERIALS

- Penetrating oil (WD-40 or similar)
- Anti-seize compound (Permatex Nickel or similar)



1. Take a moment to read and understand these instructions before installing your Competition Exhaust System.

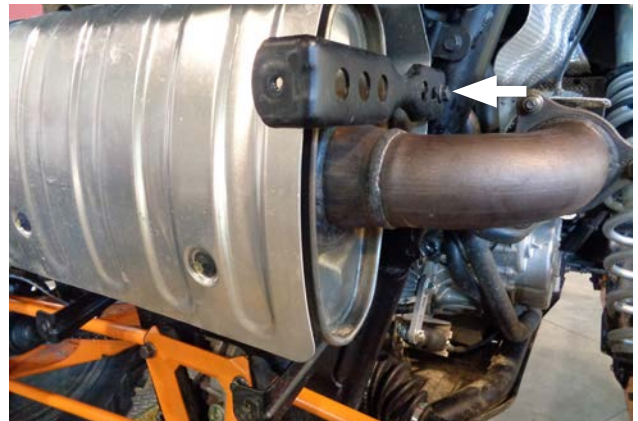
REMOVE FACTORY EXHAUST SYSTEM:

WARNING:

Avoid serious burns! Allow vehicle time to cool completely before handling any of the stock engine components.



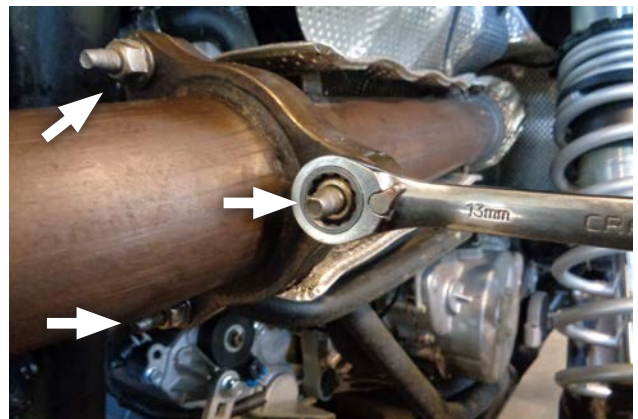
2. Remove 4 heat shield bolts and heat shield.



3. Remove 2 upper heat shield brackets on each side of muffler.



4. Remove 2 lower heat shield brackets below each end of muffler.



5. Apply penetrating oil or anti-seize compound to 3 exposed stud threads on exhaust flange, then remove the nuts.



6. Use a spring puller to release 2 muffler mount springs.



7. Remove muffler from vehicle.

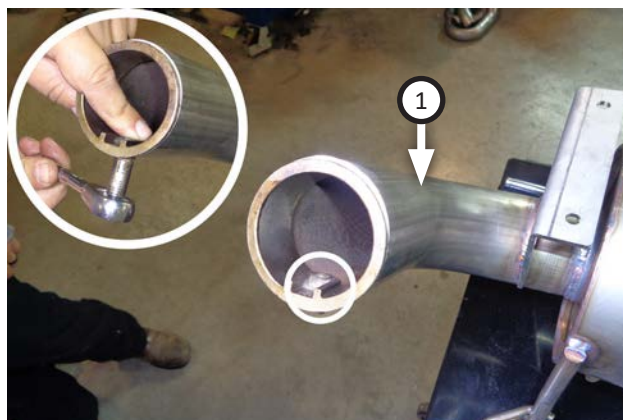


8. Inspect exhaust flange gasket for damage (cracking, etc.). Replace if required.



9. Remove bolt, washer and spark arrester from factory muffler outlet. Retain for later re-use.

INSTALL YOUR XDR OFF-ROAD COMPETITION EXHAUST:



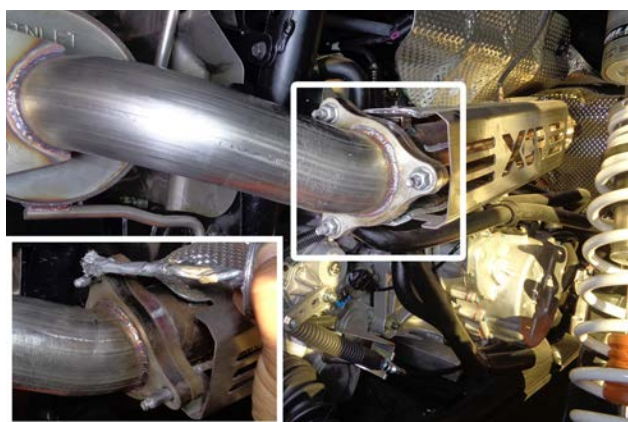
10. Install bolt, washer and spark arrester (removed step 9) into **muffler (1)**.



11. Install muffler by pushing 2 hanger pins into rubber mounts and matching 3 flange holes to studs at inlet connection.



12. Use spring puller to connect 2 muffler mount springs to XDR muffler.



13. Apply anti-seize compound to flange studs then install 3 factory nuts (removed step 5) and tighten them evenly.



14. Install **heatshield (2)** over muffler using 4 **screws (4)**, **flat washers (5)**, **split lock washers (6)** and **hex nuts (3)**. Tighten fastener assemblies completely.



Congratulations, the installation of your XDR Off-Road Competition exhaust is now complete!

SHOP MORE XDR OFF-ROAD PRODUCTS:



XDR is a powersports brand resulting from a joint effort by B&M Racing and Flowmaster Mufflers to provide customers with the ultimate in off-road performance. To see XDR's full range of off-road SXS/UTV products, visit www.flowmastermufflers.com (BRANDS > XDR).

