

ITEM	PART NO.	DESCRIPTION	QTY.
1	12514310-525	Muffler	1
2	HS126	Heatshield	1
N/A	PK973	Hardware Pack includes:	1
3	HW124	¼"-20 Hex Nut	4
4	HW245	¼"-20 x ⅝" BTNHD Screw	4
5	HW320	¼" Flat Washer	8
6	HW322	¼" Split Lock Washer	4

OVERVIEW:

DISCLAIMER:

This exhaust system is intended for closed course competition use only, and is not legal for use on public highways or trail systems.

REQUIRED MATERIALS

- Penetrating oil (WD-40 or similar)
- Anti-seize compound (Permatex Nickel or similar)



1. Take a moment to read and understand these instructions before installing your Competition Exhaust System.

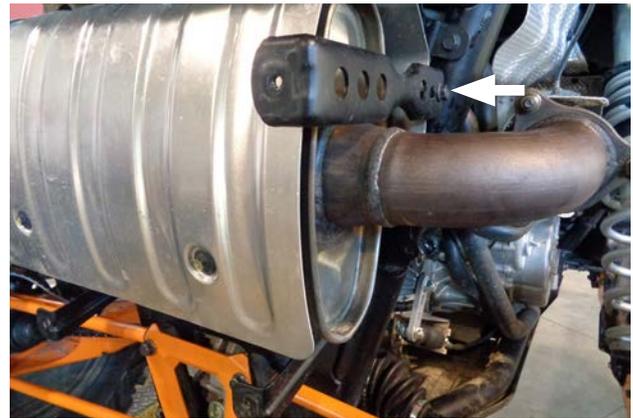
REMOVE FACTORY EXHAUST SYSTEM:

WARNING:

Avoid serious burns! Allow vehicle time to cool completely before handling any of the stock engine components.



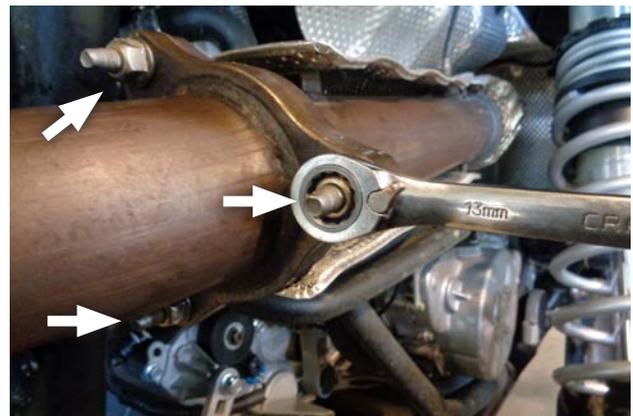
2. Remove 4 heat shield bolts and heat shield.



3. Remove 2 upper heat shield brackets on each side of muffler.



4. Remove 2 lower heat shield brackets below each end of muffler.



5. Apply penetrating oil or anti-seize compound to 3 exposed stud threads on exhaust flange, then remove the nuts.

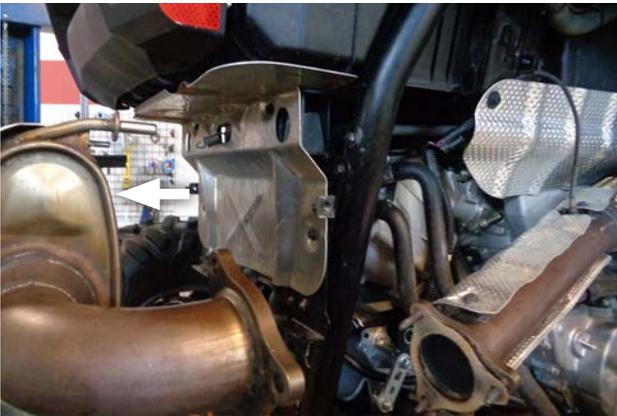


6. Use a spring puller to release 2 muffer mount springs.

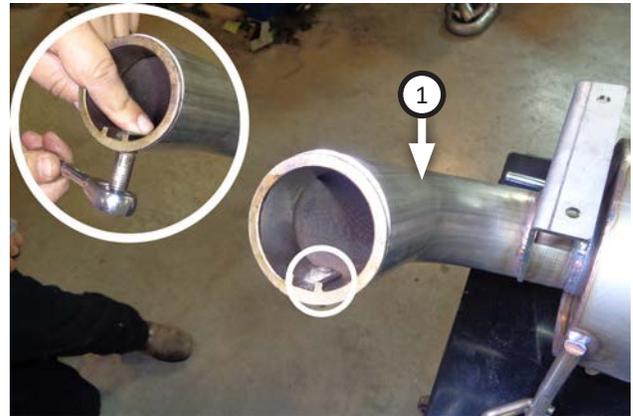


9. Remove bolt, washer and spark arrester from factory muffer outlet. Retain for later re-use.

INSTALL YOUR XDR OFF-ROAD COMPETITION EXHAUST:



7. Remove muffer from vehicle.



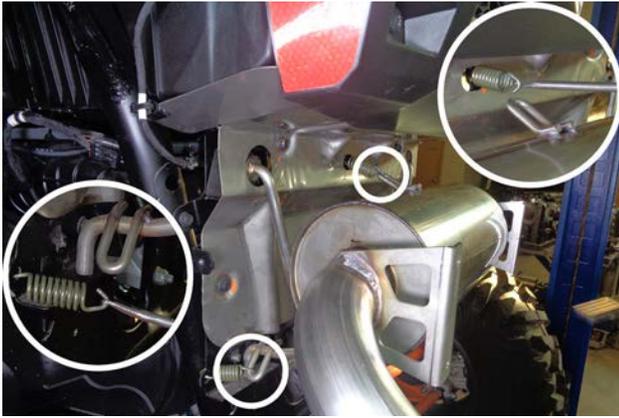
10. Install bolt, washer and spark arrester (removed step 9) into **muffer (1)**.



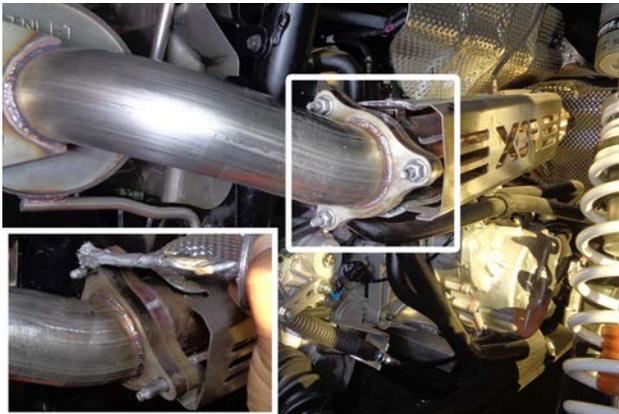
8. Inspect exhaust flange gasket for damage (cracking, etc.). Replace if required.



11. Install muffer by pushing 2 hanger pins into rubber mounts and matching 3 flange holes to studs at inlet connection.



12. Use spring puller to connect 2 muffer mount springs to XDR muffler.



13. Apply anti-seize compound to flange studs then install 3 factory nuts (removed step 5) and tighten them evenly.



14. Install heatshield (2) over muffler using 4 screws (4), flat washers (5), split lock washers (6) and hex nuts (3). Tighten fastener assemblies completely.



Congratulations, the installation of your XDR Off-Road Competition exhaust is now complete!

SHOP MORE XDR OFF-ROAD PRODUCTS:



XDR is a powersports brand resulting from a joint effort by B&M Racing and Flowmaster Mufflers to provide customers with the ultimate in off-road performance. To see XDR's full range of off-road SXS/UTV products, visit www.flowmastermufflers.com (BRANDS > XDR).

