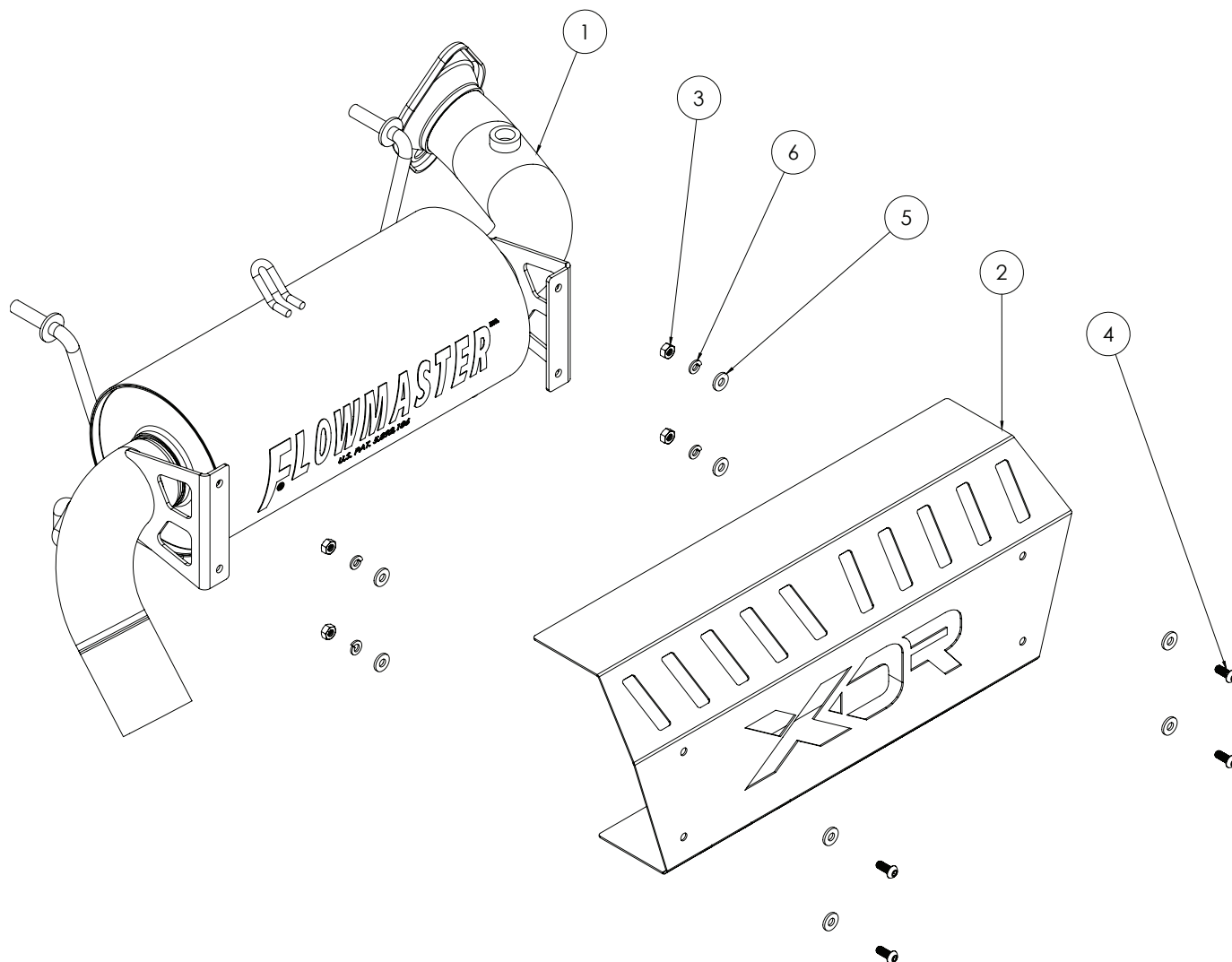


Installation Instructions
7524
XDR COMPETITION EXHAUST
2018-20 POLARIS RZR RS1, XP1000
& XP4 1000 MODELS



ITEM	PART NO.	DESCRIPTION	QTY.
1	12514310-523	Muffler	1
2	HS126	Heatshield	1
N/A	PK969	Hardware Pack includes:	1
3	HW124	1/4-20 Hex Nut	4
4	HW269	1/4"-20 x 5/8" BTNHD	4
5	HW333	1/4" Flat Washer SAE SS	8
6	HW332	1/4" Split Lock Washer SS	4
N/A	HW537	8 1/2" Black Cable Tie	1

OVERVIEW:

DISCLAIMER:

This exhaust system is intended for closed course competition use only, and is not legal for use on public highways or trail systems.

REQUIRED MATERIALS

- Penetrating oil (WD-40 or similar)
- Anti-seize compound (Permatex Nickel or similar)



1. Take a moment to read and understand these instructions before installing your Competition Exhaust System.

FOR POLARIS RZR RS1 DISASSEMBLY, FOLLOW STEPS 2-7. THEN 14-END.

FOR POLARIS RZR XP1000 DISASSEMBLY, FOLLOW STEPS 8-13. THEN 14-END.

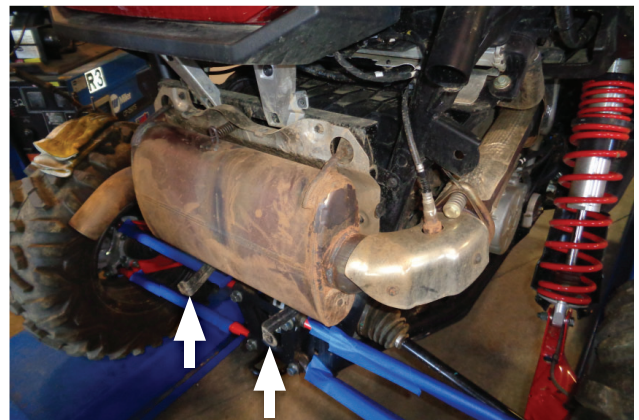
REMOVE RS1 FACTORY EXHAUST:



2. Remove bolts (x4) and factory rear fascia from vehicle.



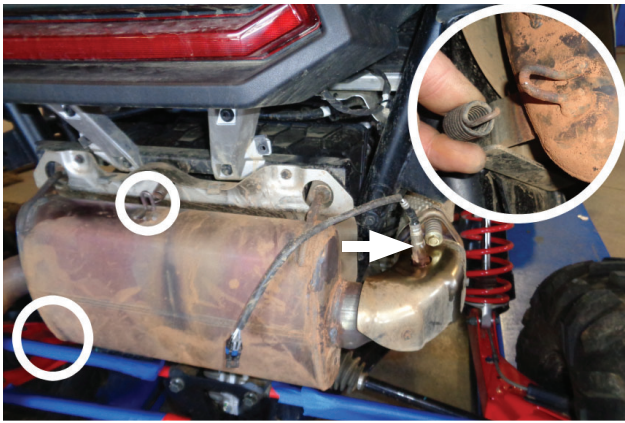
3. Remove bolts (x2) and heat shield from vehicle.



4. Remove (x2 ea.) bolts and brackets under muffler.



5. Unplug O² sensor and remove any zipties securing it to vehicle.



6. Disconnect and remove O² sensor from factory muffler, then disconnect springs (x2) as shown. Retain them for later use.



7. Apply penetrating oil then remove bolts (x2) and muffler from vehicle. Retain bolts for later use.

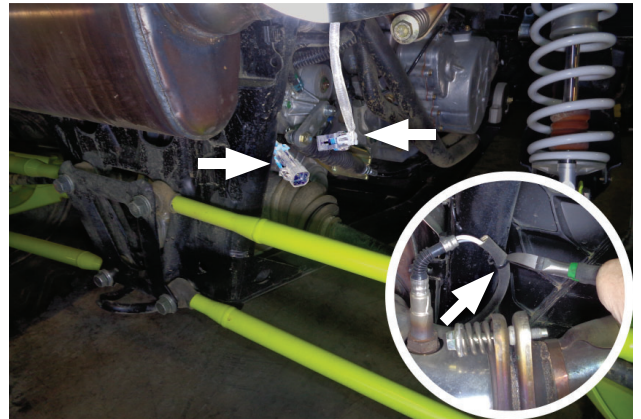
REMOVE XP1000 FACTORY EXHAUST:



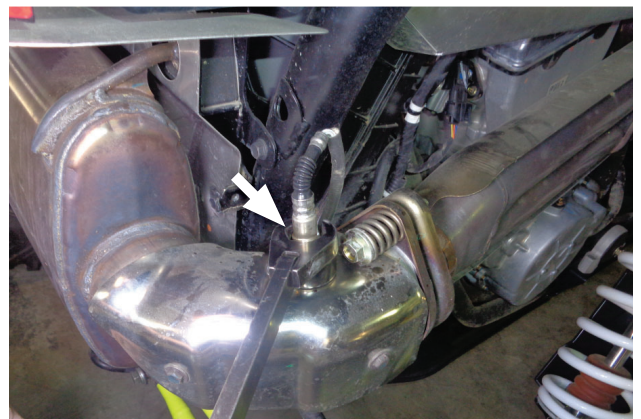
8. Remove bolts (x4) and factory heat shield from vehicle.



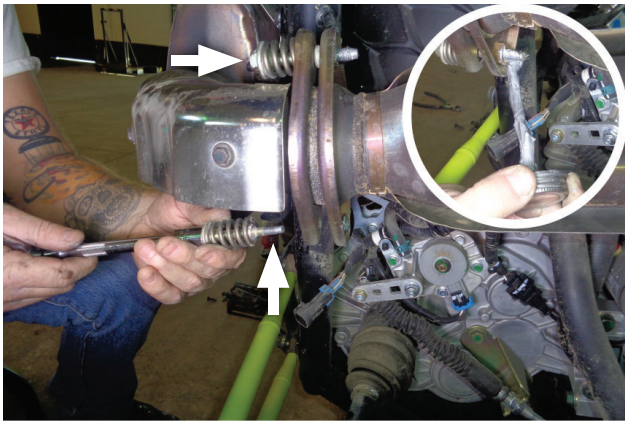
9. Remove brackets (x4) from factory exhaust system.



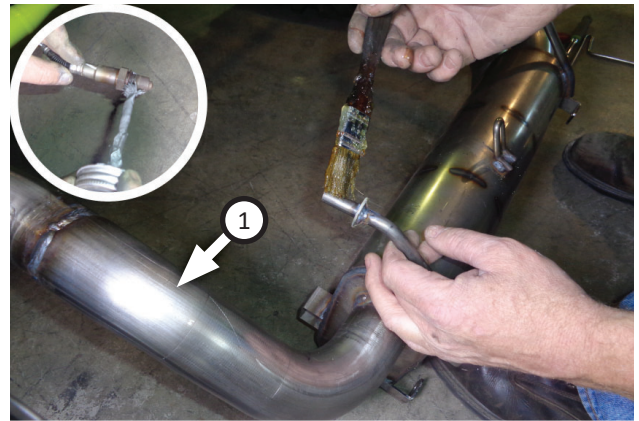
10. Clip and remove any zip ties securing O² sensor to exhaust then unplug it.



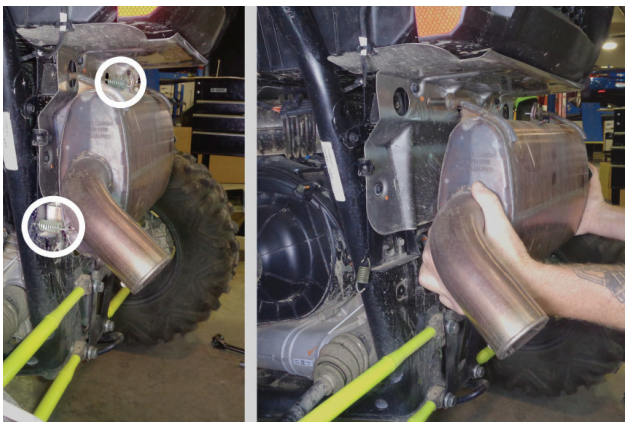
11. Loosen and disconnect O² sensor from vehicle muffler and retain for later use.



12. Apply penetrating oil to bolts (x2) on muffler flange then loosen and remove them. Retain bolts for later use.



15. Apply anti-seize compound to O² sensor (removed step 11). Apply penetrating oil to wire hangers on muffler (1).

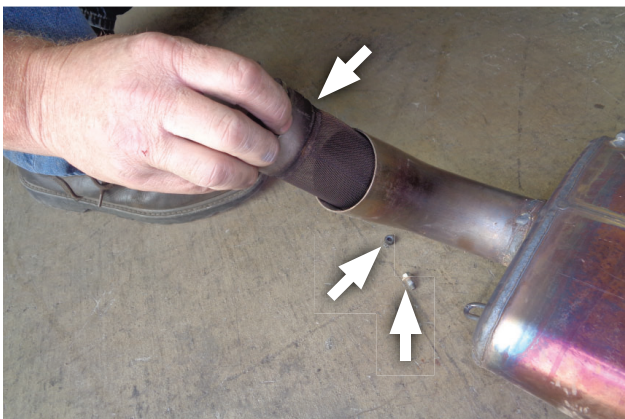


13. Dismount springs (x2) and remove muffler from vehicle. Retain springs for later use.

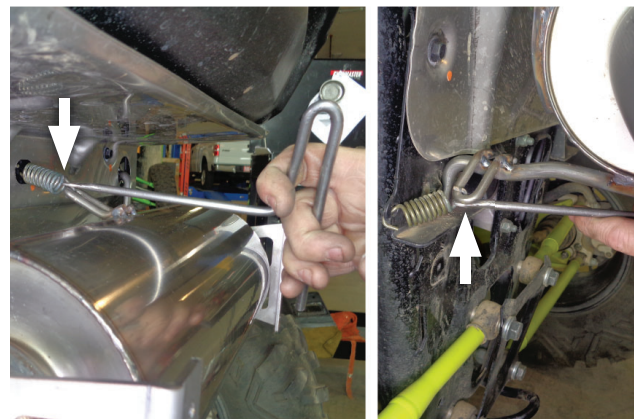


16. Mount muffler onto vehicle, fitting wire hangers into place.

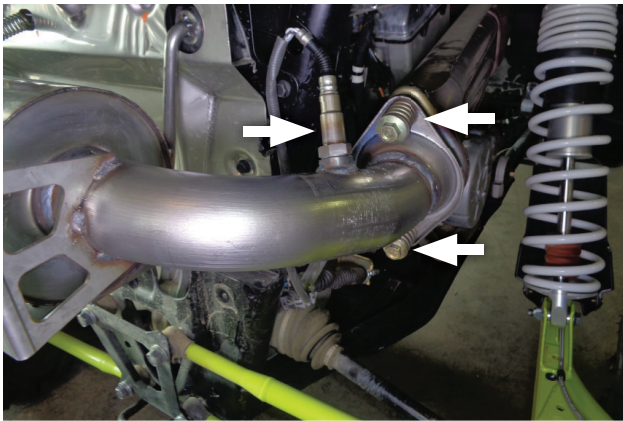
Install XDR Off-Road Competition Exhaust:



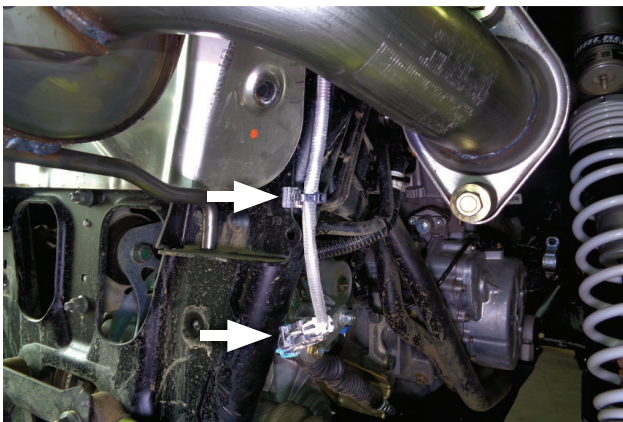
14. Remove spark arrestor, bolt and nut from factory muffler. Retain them for later use.



17. Secure muffler to vehicle using springs (x2) (dismounted steps 6 or 13).



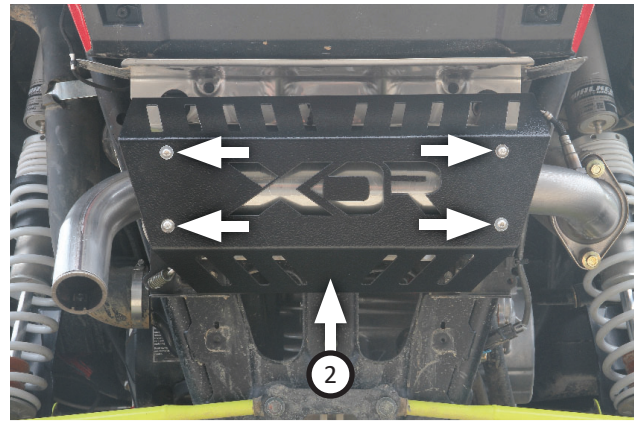
18. Apply anti-seize compound to bolts (x2) (removed step 7 or 12), then install them to secure muffler flange. Plug O² sensor (removed step 6 or 11) into muffler.



19. Plug O² sensor back in and secure it using cable tie.



20. Install nut, bolt and spark arrestor (removed step 14) into end of muffler.



21. Install **heatshield (2)** to muffler using (x4 ea.) **screws (4)** through **flat washers (5)**, mounting surfaces, **flat washers (5)**, **split lock washers (6)** and **hex nuts (3)** as demonstrated in cover drawing.



Congratulations, the installation of your XDR Off-Road Competition exhaust is now complete!

