

ITEM	PART NO.	DESCRIPTION	QTY.
1	12414310-528	Muffer	1
2	HS126	Heatshield	1
N/A	PK973	Hardware Pack includes:	1
3	HW124	¼"-20 Hex Nut	4
4	HW269	¼"-20 x ⅝" BTNHD Screw	4
5	HW333	¼" Flat Washer SAE	8
6	HW332	¼" Split Lock Washer	4

## OVERVIEW:

### DISCLAIMER:

This exhaust system is intended for closed course competition use only, and is not legal for use on public highways or trail systems.

### REQUIRED MATERIALS

- Penetrating oil (WD-40 or similar)
- Anti-seize compound (Permatex Nickel or similar)

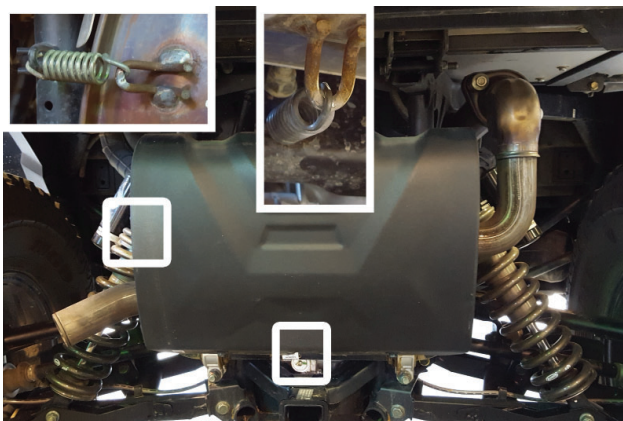


1. Take a moment to read and understand these instructions before installing your Competition Exhaust System.

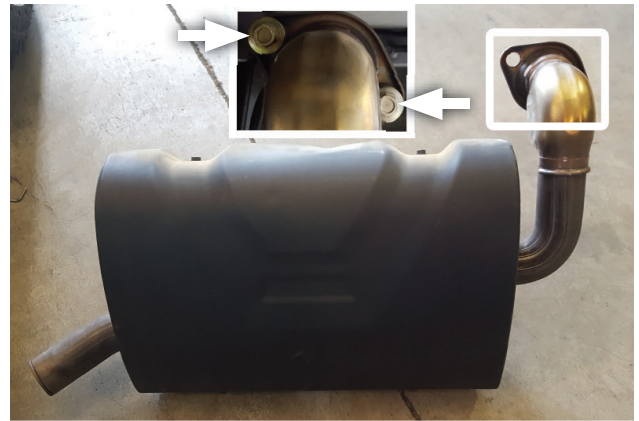
## REMOVE FACTORY EXHAUST SYSTEM:

### WARNING:

Avoid serious burns! Allow vehicle time to cool completely before handling any of the stock engine components.



2. Dismount springs (x2) securing factory muffler to vehicle. Retain springs for later use.

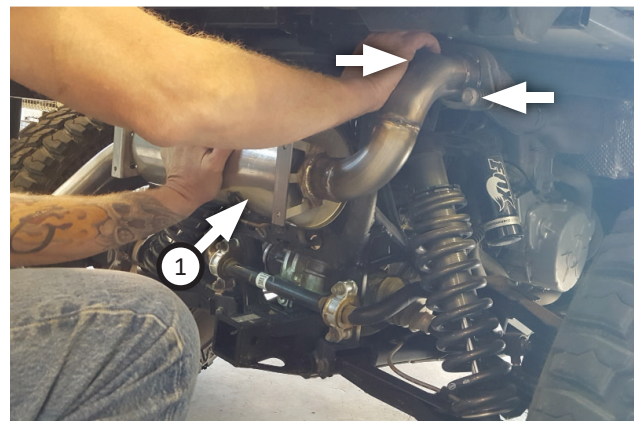


3. Remove bolts (x2) and muffler from vehicle. Retain bolts for next step.



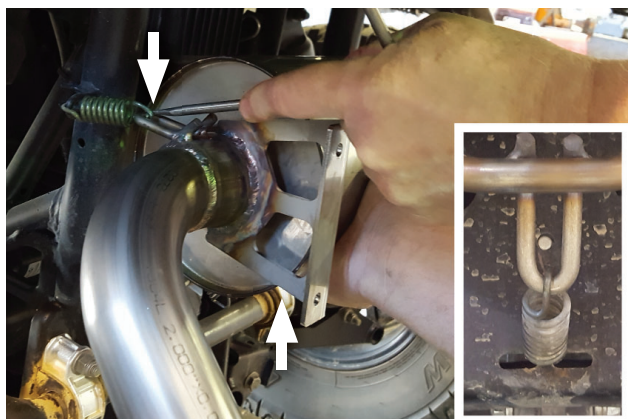
4. Remove nut, bolt and spark arrestor from factory muffler.

## INSTALL XDR OFF-ROAD COMPETITION EXHAUST:

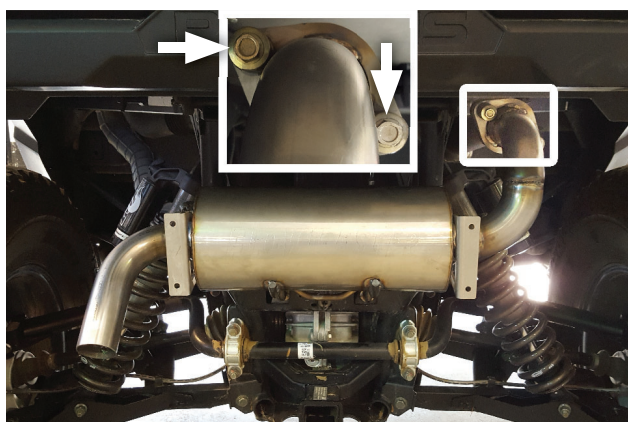


5. Place **muffler (1)** onto vehicle mount then partially thread bolts (x2) from previous step into inlet.





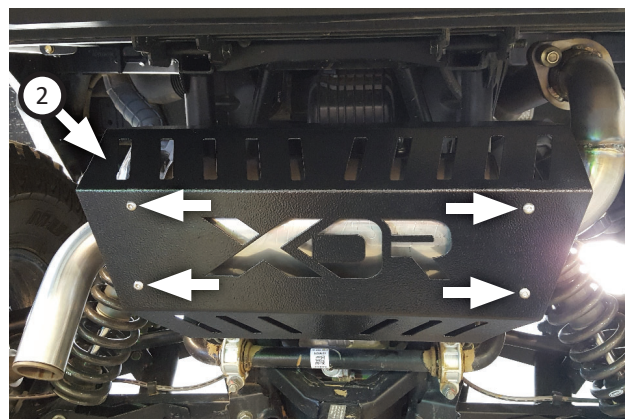
6. Secure side and bottom of muffler to mount using springs (x2) (dismounted step 2).



7. Tighten bolts (x2) completely to fasten muffler fully onto vehicle.



8. Install nut, bolt and spark arrestor (removed step 4) onto muffler outlet.



9. Install **heatshield (2)** to muffler using (4 ea.) **screws (4)** through **flat washers (5)**, mounting surfaces, **flat washers (5)**, **split lock washers (6)** and **hex nuts (3)** as demonstrated in cover drawing.



Congratulations, the installation of your XDR Off-Road Competition exhaust is now complete!

**XDR**  
B&M / FLOWMASTER OFF-ROAD GROUP